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described in the following section,
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In a deep drawing process design problem is formulated to minimize the difference between the shape of the desired workpiece geometry and the final analysis result after elastic springback. The rigid die

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In the final design for HS110, the correction angle (f) is 1.673° and the die gap (d) is 0.868 mm at the optimum point, where springback is $1.432 \times 10^{-2}^\circ$. For

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AKDQ steel, the optimum values of f and die gap d are 0.912° and 0.909 mm, respectively, and the springback of final design is $4.77 \times 10^{-3}^\circ$.

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spring-back response is an
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minimize the difference between
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workpiece

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Both these strategies resort to

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optimization algorithms in order to achieve the main objective: springback compensation.

Optimization algorithms search for the set of input variable that minimizes or maximizes a cost function. In case of inverse problems, the cost function is the

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mathematical formulation that
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process are successfully
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technique is used to improve the
performance of metamodel-
assisted optimization. Projection
strategy integrates Kriging-HDMR

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to the sampling method
seamlessly. Two typical
springback problems are
investigated by the proposed P-
HGS method.

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The aim of this research is to optimize the die by entering a springback value in die design to improve product quality that is associated with accuracy the final size of the product. Simulation processes using AutoForm software are conducted to

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determine the optimal
parameters to be used in the
forming process.

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