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what you bearing in

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Design The

importance of

Refrigeration Line

sizing-example

charts

explained. ~~Fast and~~

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~~Easy Clean Out of
Condensate Lines on
an Air Conditioner!~~

Lecture 3 1

Refrigerant Piping

Refrigerant pipe
sizing calculation

copper pipe size

calculation chart and
sub cooling

calculation Heat

Pump Guide, how to
select, compare and

efficiency rating hvac

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How to DESIGN and

ANALYSE a

refrigeration system

Refrigeration Life #

17. A Lil' Piping Job

Reversing valve -

Heat Pump. How it

works, Operation.

Discussing

Refrigerant Piping

~~HVAC PUMP DOWN~~

~~Procedure of Air~~

~~Conditioner! STEP by~~

~~STEP! A look Inside an~~

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Air Conditioning and
Refrigeration System

How To Solder
Copper Pipe Like a
Pro (Tips /u0026

Tricks) | GOT2LEARN

HVAC Installation:
Brazing Refrigerant
Lines Refrigeration -
Soldering a Steel to
Copper Connection

HVAC Service
Van Tour (Ford
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Oxy Acetylene

Brazing, Torch

Adjustments-

Reducing Flame,

Oxidizing Flame,

Neutral Flame

What is the Starting Salary for

an HVAC Technician

~~Worse Service Call for~~

~~HVAC Business~~

~~Owner Explaining~~

~~Superheat and~~

~~Subcooling to Your~~

~~Apprentice!~~

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Superheat and

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Explained! How to

Easily Understand!

HVAC Full Vacuum

Procedure From Start

to Finish! Lennox VRF

- Selection Software

+ Q /u0026A How To

Braze Copper Pipe

Like A Pro (HVAC

Refrigerant Lines)

How TXV works -

Thermostatic

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expansion valve

working principle,

HVAC Basics vrv heat

pump Lennox VRF –

Connecting

Technology With

Expertise (Full

Version) Refrigerant

Line Set Sizing

DAIKIN VRV PIPE

SIZING II VRF II

DAIKIN HVAC design

part II, Refrigerant

pipe sizing, air outlet

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sizing, Air handling
unit /u0026 FCU
selection Adjusting
HVAC Blower Speed
CFM on Furnace
/u0026 AC Units!

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DESIGN AND
FABRICATION
GUIDELINES.

I-INTRODUCTION.

Lennox split system
condensing units and

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heat pumps (four tons and under) match with line sets of varying lengths of up to 50 feet (linear).

These applications offer quick and simple installations that are trouble free if the line sets are properly installed.

DESIGN AND
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LENNOX EMEA

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on pg 18 show

refrigeration' 'HVAC

Variable Refrigerant

Flow Systems

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June 24th, 2018 -

Variable refrigerant

flow refrigerant

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Refrigerant Piping can't exceed
the limits stipulated
by Each

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Application and
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Quality In
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Applications; All

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Levels; Lennox

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Guidelines; MSAV®
(Multi-Stage Air
Volume) Supply Fan
Option Applications

Technical Documents
| Commercial HVAC

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Tech Support . . .

The piping design of any air conditioning system will affect the

performance,

reliability, and

applied cost of that

system. The design of

refrigerant piping

systems involves

capacity and

efficiency, reliability,

oil management,

refrigerant

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charge, sound level,
liquid refrigerant
control, modulation
effectiveness and
cost.

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morning is usual for
many people.

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still many people
who furthermore
don't when reading.

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The design of
refrigerant piping

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systems involves capacity and efficiency, reliability, oil management, refrigerant charge, sound level, liquid refrigerant control, modulation effectiveness and cost. Therefore it is essential that the installing con-

APPLICATION AND

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DESIGN AND
FABRICATION
GUIDELINES L9 ...

The liquid line is composed of the following elements:

- 30 ft (9.14 m) of 1-3/8 inch (35 mm) piping
 - 4 long radius elbows
 - 1 filter drier
 - 1 sight glass
 - 1 globe type isolating valve
- To determine the

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Refrigerant
equivalent length for
the refrigerant
accessories use Table
4 and Table 5. (page
50).

Refrigerant Piping
Design Guide -
Homestead
Good refrigeration
piping design
requires that the
refrigeration lines be
pitched in the

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Refrigerant flow at
approximately 1/2
inch per 10 feet or 1
inch per 20 feet.

Refrigerant velocities
in vertical lines
should be at least
1500 ft/min to ensure
good oil return;
velocities in
horizontal lines
should be at least 750
ft/min.

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Refrigerant Piping
Handbook

3-1/8 inch pipe 2-1/8
inch pipe. Large

Diameter Riser =

$6.812 \text{ inch}^2 - 3.095$
 $\text{inch} = 3.717 \text{ inch}^2.$

(Large Diameter Riser
= $43.95 \text{ cm}^2 - 19.97$
 $\text{cm} = 23.98 \text{ cm}^2$)

Using Table 12 we
see that 3.717 square
inches is between a.
2-1/8 inch (54 mm)

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riser and a 2-5/8 inch
(67 mm) riser.

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Design Guide- Daikin
Applied

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installing refrigerant

lines longer than 50

feet, 7. Allow

refrigerant pipes to

cool to room

temperature. see the

Lennox Refrigerant

Piping Design and

Fabrication 8. Re-

install the expansion

valve sensing bulb

onto the Guidelines,

CORP. 9351-L9, or

contact Lennox

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Refrigerant suction line
outside of the
cabinet.

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Design Criteria rev05

Valid: 25 03 05 Page 5

van 6 Installation of

the discharge line

(Condenser above

evaporator /

compressor) Remote

condenser pressure

Siphon $h = 200$

mmcompressor

during their stop

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phase. Radius=2D

every 5m high D =

outside pipe
diameter Slope of 2 -

3 ° to the condenser

for avoid oil back

flow to the

Lennox Piping Design

Criteria rev05

Proper Refrigeration

Piping Installation

Practices – Installing
a new air

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Refrigerant
conditioning and
heating system
requires skill and
knowledge of proper
procedures in
electrical wiring,
controls wiring, and
pipework. On
commercial projects,
a skilled electrician
handles the electrical
hookups, a controls
technician handles
the control wiring,

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and a pipe fitter

handles the
pipework, including
the ...

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Proper Refrigeration
Piping Installation
Practices for HVACR

NOTE - When
installing refrigerant
lines longer than 50
piping during
brazing. This will help
to prevent oxidation

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feet, see the Lennox Refrigerant Piping Design and Fabrication And the introduction of moisture into the system. rication Guidelines, CORP. 9351-L9, or contact Lennox Technical Support Product Applications for assistance.

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capacity and
efficiency, reliability,
oil management,
refrigerant charge,
sound level, liquid
refrigerant

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VRF / VRV

manufactures require

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that you use their
proprietary software
to design the
refrigeration piping
for the installation of
their VRF systems.

You or your engineer
will need to have a
cooling and heating
load to import or use
with the VRF piping
design software.

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